




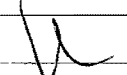




Work Order ID 67127

Wednesday, March 09, 2011 9:00:52 AM


Page 1


Item ID:	D3404-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	GHW Lug					
Start Date:	3/9/2011	Start Qty:	30.00		Cust Item ID:	
Required Date:	3/15/2011	Req'd Qty:	30.00		Customer:	
Reference:						


Approvals:	Process Plan:		Date:	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3404	Rev C								

100		BAND SAW	0.00			30	0	
	Bandsaw	Memo	0.00	B.A	11/03/14			
	Jeaspa Bandsaw	Cut blank: 2.750" long						

110		HAAS CNC VERTICAL MACHINING #1	0.00			30	0	
	HAAS 1	Memo	0.00	B.A	11/03/15			
	HAAS CNC vertical machine #1	1-Machine as per Folio FA555 and Dwg D3404 □ Dwg Rev: <u>C</u> Folio Rev: <u>AA</u> □ 2-Deburr						

120		QC2- Inspect parts off machine FAI/FAIB	0.00			30	0	
	QC	Memo	0.00	B.A	11/03/15			
	Quality Control							

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Item ID: D3404-1

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Lug

Start Date: 3/9/2011 Start Qty: 30.00



Cust Item ID:

Required Date: 3/15/2011 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC8- Inspect parts - second check

0.00

*11/03/17**30**0*

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

*Per L**Per 4/3/12 30*

Packaging

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/3/17**11-03-17 30*

Picklist Print

Wednesday, March 09, 2011 9:00:49 AM

Page 1

Work Order ID: 67127

Parent Item: D3404-1

Parent Item Name: GHW Lug



Start Date: 3/9/2011

Required Date: 3/15/2011

Start Qty: 30.00

Required Qty: 30.00

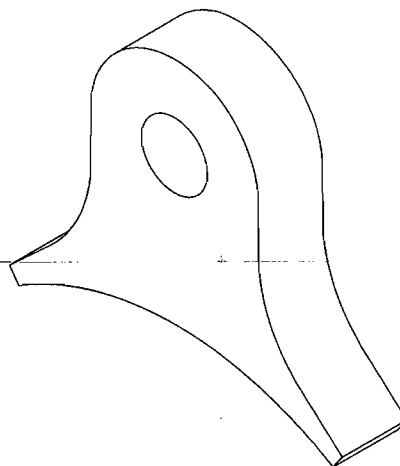
Comments: IPP Rev:A 05.09.01 New issue KJ/JLM
IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.750X2.500		Purchased	No			100	f	62.8300	0.2291	7.234737			

304 BAR .750 X 2.50

Location	Loc Qty	Loc Code
MAT	62.83	
115869	10.07	
116765	40.76	
✓116808	12	

7.2347 ft. H.A 11/03/14



D3404-1 GHW LUG

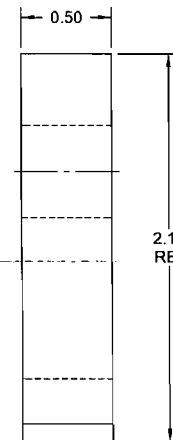
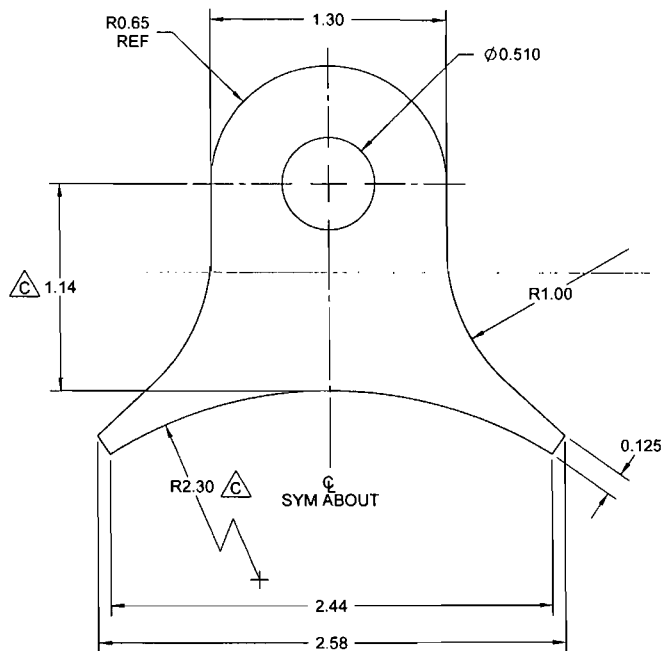
RELEASED
08/12/02

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

67027

REV.	DESCRIPTION	BY	DATE
C	DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20.	AJS	08.12.02
B	UPDATE M-SPEC	PH	05.06.14
A	NEW ISSUE	PH	05.03.08
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3404 REV. C SHEET 1 OF 2 TITLE GHW LUG SCALE NTS COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.12.02		



RELEASED
08/12/18 JH

67127

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3404	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GHW LUG	NTS
DATE	08.12.02	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	